



Product feature

1. PA12、PA6 Nylon tubing has excellence capability to be used high temperature conditions widely.
2. Many kinds of colors to be chosen.
3. Steady size, Little osmotic rate.
4. Be used widely for it's aging resistant, good anti-oil, and high temperature resistant capability.

Specification

Type [Note1]	Tubing OD (mm)	Tubing ID (mm)	Wall Thickness (mm)	Package Length(m)	Working Pressure at 23°C(MPa) [Note2]	Burst pressure at 23°C(MPa)	Bend radius (mm)	Weight per 100M(kg)	Temperature (°C)
PA6040025□□	4.0	2.5	0.75	200	3.5	11.0	30	0.90	-10~70
PA6060040□□	6.0	4.0	1.00	100	3.0	10.0	45	1.80	
PA6080060□□	8.0	6.0	1.00	100	2.0	7.0	65	2.50	
PA6100075□□	10.0	7.5	1.25	100	2.0	7.0	75	3.90	
PA6120090□□	12.0	9.0	1.50	100	2.0	7.0	100	5.70	
PA12040025□□	4.0	2.5	0.75	200	2.5	7.5	25	0.80	-40~70
PA12060040□□	6.0	4.0	1.00	100	2.0	7.0	35	1.60	
PA12080060□□	8.0	6.0	1.00	100	1.5	5.0	55	2.30	
PA12100075□□	10.0	7.5	1.25	100	1.5	5.0	75	3.50	
PA12120090□□	12.0	9.0	1.50	100	1.5	5.0	75	5.10	

[Note1] The first square of "□" in the type column is for ordering code "unit" and the second is for "color".

[Note2] Working pressure: 3 to 1 safety factor.

Relationship of operation pressure and temperature

Temperature	PA6 the percentage of work pressure reached at different temperatures					PA12 the percentage of work pressure reached at different temperatures				
	20°C	40°C	60°C	80°C	100°C	20°C	30°C	50°C	60°C	80°C
Percentage	100%	74%	57%	47%	40%	100%	83%	75%	64%	47%

Ordering code

Pa12 060 040 100M BU				
① Model	② Tubing OD	③ Tubing ID	④ Material length	⑤ Standard color
PA6: Nylon 6 PA12: Nylon 12	040: Φ4.0mm 060: Φ6.0mm 080: Φ8.0mm 100: Φ10.0mm 120: Φ12.0mm	025: Φ2.5mm 040: Φ4.0mm 060: Φ6.0mm 075: Φ7.5mm 090: Φ9.0mm	200M: 200 m/coil(4X2.5) 100M: 100 m/coil(Others)	BU : Blue BK : Black GE : Orange N : Clear WH : White GN : Green R : Red Y : Yellow

UN54D Series

Product feature

1. Monolayer tubing with flame resistant.
2. Excel in elasticity: can pass compactness space with lesser bend radius.
3. Excellent water-resistant and flexibility.
4. Super doughty wearable and higher intensity of stretch.



Specification

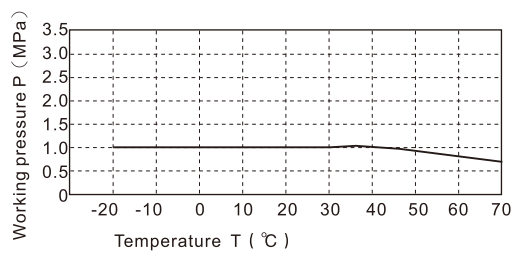
Type [Note1]	Tubing OD (mm)	Tubing ID (mm)	Wall Thickness (mm)	Package Length(m)	Working Pressure at 23°C (MPa)	Burst pressure at 23°C	Bend radius (mm)	Weight per 100M(kg)	Temperature (°C)
UN54D□060040□□	6.0	4.0	1.00	100	1.0	4.0	12	1.93	-20~70
UN54D□080050□□	8.0	5.0	1.50	100	1.0	4.0	18	3.66	
UN54D□100065□□	10.0	6.5	1.75	100	1.0	4.0	20	5.44	
UN54D□120080□□	12.0	8.0	2.00	100	1.0	4.0	20	7.56	

[Note1] "□□" in the type column is for "color"

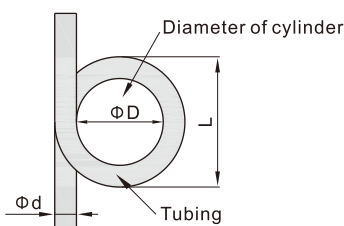
Ordering code

UN54D 120 080 100M Y				
① Model	② Tubing OD	③ Tubing ID	④ Material length	⑤ Standard color
UN54D: Flame resistant tubing54D±3	060: Φ6.0mm 080: Φ8.0mm 100: Φ10.0mm 120: Φ12.0mm	040: Φ4.0mm 050: Φ5.0mm 065: Φ6.5mm 080: Φ8.0mm	100M: 100 m/coil	BU: Blue BK: Black GN: Green WH: White R: Red Y: Yellow

Relationship of operation pressure and temperature



Mini bend radius



The least bend radius (JIS method)

JIS method (Base on JIS B8381 standard)

When the tubing circle the cylinder tightly and the distortion rate is 25%, the cylinder radius is the least bend radius.

Testing condition: 20°C, 65%RH

$$N = \{1 - (L - D) / 2d\} \times 100$$

N=Distortion rate (%), less than 25% of standard value.

d=Tubing diameter (mm)

L=Measure value (mm)

D=Diameter of cylinder (mm)